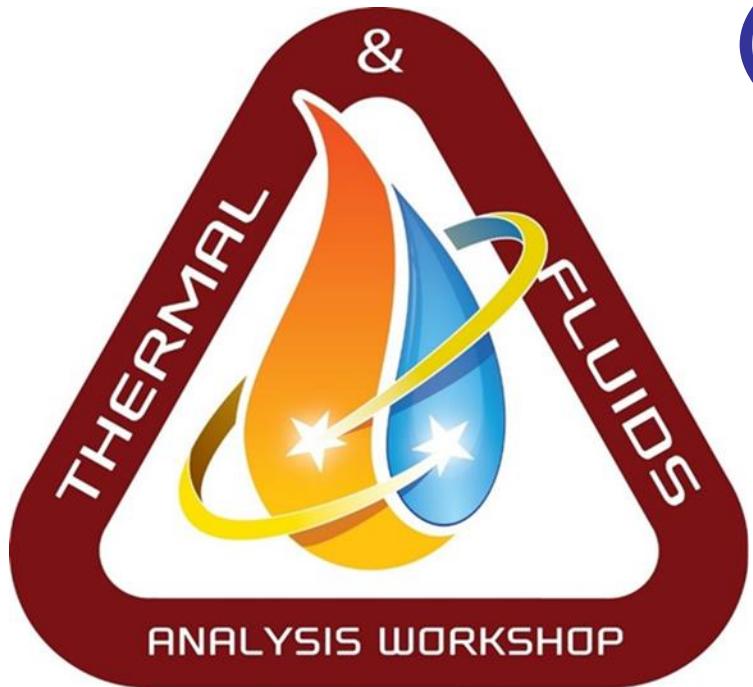




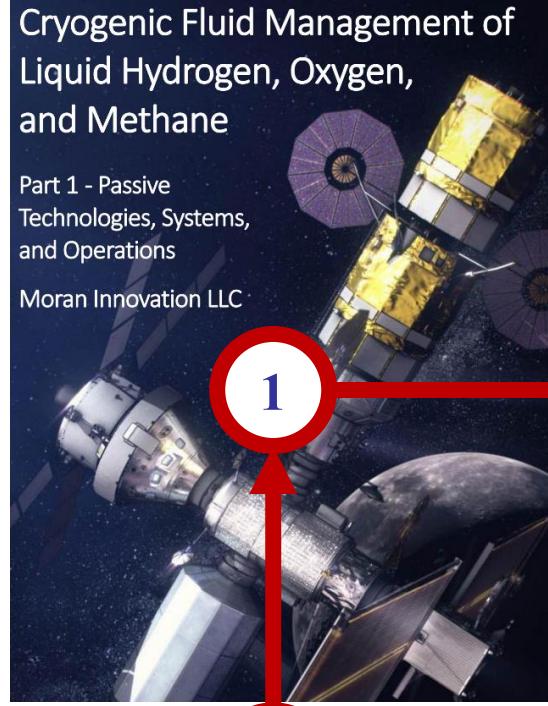
Cryogenic Fluid Management (CryoFM) Tool for Systems Analysis and Design



Presented By
Matt Moran
matt@moraninnovation.com

Thermal & Fluids Analysis Workshop
TFAWS 2022
September 6th-9th, 2022
Virtual Conference

CryoFM Goal and Objectives



Part 1 - Passive
Technologies, Systems,
and Operations

Moran Innovation LLC

1

import CryoFM

4

Defined Constants	
Absolute zero temp (T_0):	-273.15 C
Std atmosphere (atm):	101.325 kPa
Earth std gravity (g_0):	9.80665 m/s ²
Stefan-Boltzmann (σ):	5.6704E-08 W/m ² -K ⁴

Unit Conversions	
Acceleration	3.217E+01 ft/s ² = 9.807E+00 m/s ²
	9.807E+00 m/s ² = 3.217E+01 ft/s ²
	3.217E+01 ft/s ² = 1.000E+00 g
	9.807E+00 m/s ² = 1.000E+00 g
Area	1.000E+00 m ² = 9.290E-02 ft ²
	9.290E-02 ft ² = 1.000E+00 m ²

2

```

File Edit View Insert Format Debug Run Tools Add-in Window Help
C:\Users\moran\OneDrive - Moran Innovation LLC\Software Dev\CryoFM> CryoFM.py
1 # from CoolProp import PropsSI
2
3
4 # CoolProp thermal physical property evaluation
5
6
7 def density(density_name,variable1_name,variable1_value,variable2_name,variable2_value,variable3_name,variable3_value):
8     density = PropsSI(density_name,variable1_name,variable1_value,variable2_name,variable2_value,variable3_name,variable3_value)
9
10
11 # Density = density * (1 - fill_fraction)
12
13 def bond(density_liquid,density_vapor,acceleration,diameter_freesurf):
14     return (density_liquid-density_vapor)*acceleration*(diameter_freesurf**2)
15
16
17 def reynolds(density,speed,length,viscosity_dynamic):
18     return density*speed*length/viscosity_dynamic

```

3

Goal: A public domain tool for performing system level first-order calculations for common cryogenic fluid management topics (no CUI, ITAR, nor classified data)

Objectives:

1. Report series documenting key calculations and contextual information
2. Integrated Excel workbook for interactive calculations (online & desktop versions)
3. VBA user defined functions for custom system calculations and Excel add-in
4. Python functions for Jupyter notebooks and other supported platforms & apps
5. Eventually... importable Python library

CryoFM: Online Startup View



Moran Innovation LLC

Home

Energy

Space

Defense

IP/Publications

Training

Contact



CryoFM™ - Cryogenic Fluid Management - Passive (v1.4.1)

[HOME](#) [Reference Report](#)
[NIST fluid properties](#)

Moran Innovation ?

Descriptive Title of Calculations **User inputs (yellow)** **Link to this help sheet**

Variable **Navigation links (red)** [user input] units comment
Variable [user input] units comment
Fluid Oxygen ----> Use values below
Fluid property [property value] units [user property input]
Fluid property [property value] units [user property input]
Output result [result value] units comment

[1] Footnote... **Calculation results (green)** **fluid props (blue)** **User props input (if online or no CoolProps)**

Verification Case

Variable [user input] units comment [1]
Variable [user input] units comment
Fluid Oxygen ----> Use values below
Fluid property [property value] units [user property input]
Fluid property [property value] units [user property input]
Output result [result value] units comment

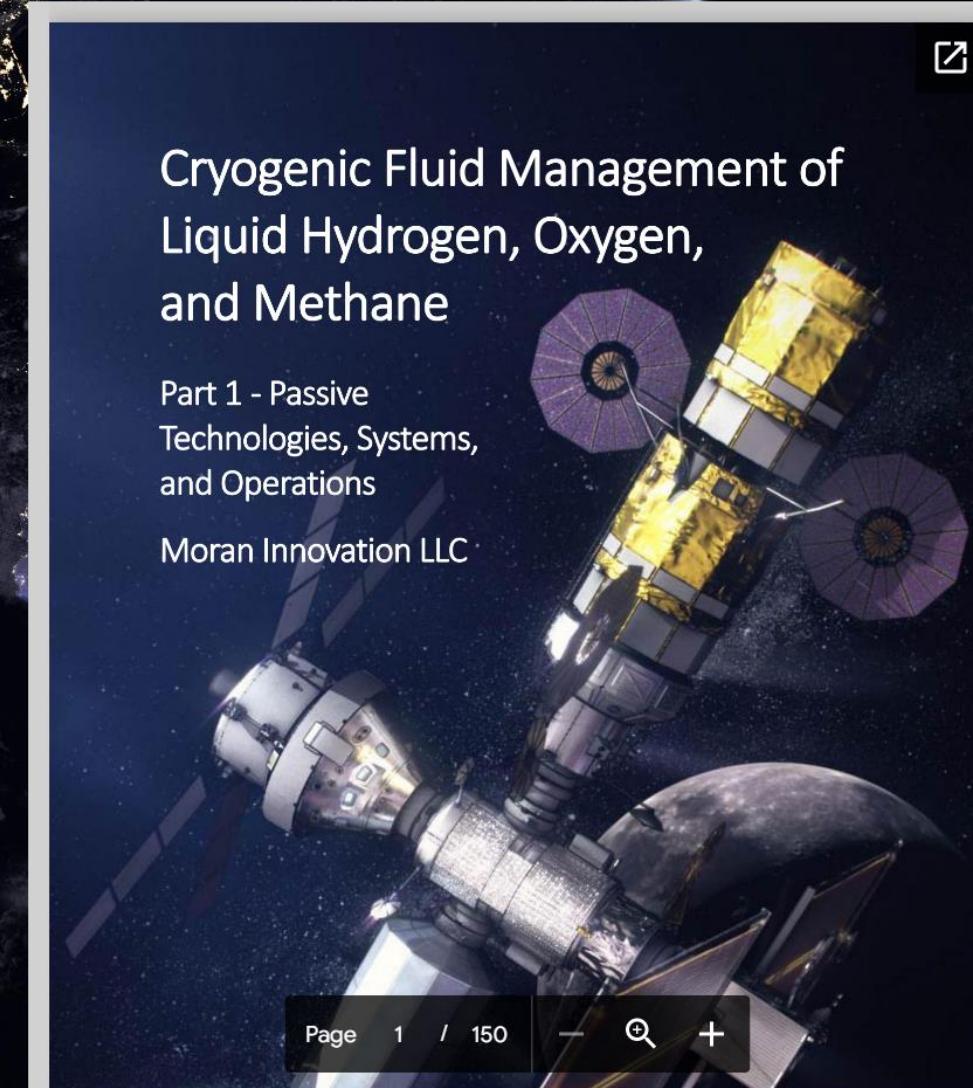
© 2022 Moran Innovation LLC. All rights reserved.

To get started using CryoFM, click on the "HOME" link above (top left). If you're using the online version and inadvertently try typing in a cell that isn't for user input, the tool may stop responding. If that happens, simply refresh your browser to reset the tool.

Cryogenic Fluid Management of Liquid Hydrogen, Oxygen, and Methane

Part 1 - Passive Technologies, Systems, and Operations

Moran Innovation LLC



Page 1 / 150





CryoFM: Online Home and Reference Report Contents



Moran Innovation LLC

Home

Energy

Space

Defense

IP/Publications

Training

Contact



CryoFM™ - Cryogenic Fluid Management - Passive (v1.4.1)

Moran Innovation ?

1.0 Introduction

[Reference Report](#)
[NIST fluid properties](#)
[CoolProp website](#)
[Desktop version CP](#)
[Bond & Reynolds #s](#)
[Raleigh & Nusselt #s](#)

2.0 Environments

[Cislunar/space](#)
[Lunar orbit](#)
[Lunar surface](#)

3.0 Tankage

[NIST material props](#)
[Solid conduction](#)
[Solid heat capacity](#)
[Heat Loads](#)
[Tank volume](#)
[Wall thickness \(min\)](#)
[Dry masses](#)

4.0 Venting

[Vent losses](#)

Defined Constants

Absolute zero temp (T_0):	-273.15 C
Std atmosphere (atm):	101.325 kPa
Earth std gravity (g_0):	9.80665 m/s ²
Stefan-Boltzmann (σ):	5.6704E-08 W/m ² -K ⁴

Unit Conversions

Acceleration

3.217E+01 ft/s ²	=	9.807E+00 m/s ²
9.807E+00 m/s ²	=	3.217E+01 ft/s ²
3.217E+01 ft/s ²	=	1.000E+00 g
9.807E+00 m/s ²	=	1.000E+00 g

Area

1.000E+00 ft ²	=	9.290E-02 m ²
9.290E-02 m ²	=	1.000E+00 ft ²

Conductivity, thermal

3.455E-01 Btu/hr-ft-F	=	5.980E-01 W/m-K
5.980E-01 W/m-K	=	3.455E-01 Btu/hr-ft-F

Density

6.240E+01 lbm/ft ³	=	9.995E+02 kg/m ³
9.995E+02 kg/m ³	=	6.240E+01 lbm/ft ³

Diffusivity, thermal

1.567E-06 ft ² /s	=	1.456E-07 m ² /s
1.456E-07 m ² /s	=	1.567E-06 ft ² /s

Energy

1.000E+00 Btu	=	1.055E+03 J
1.055E+03 J	=	1.000E+00 Btu



1.0	Introduction.....	12
1.1	Mission and Vehicle Drivers.....	12
1.2	Thermophysical Properties.....	17
1.3	Thermodynamic Behavior Basics	20
1.4	Fluid Dynamics and Heat Transfer	24
1.5	Introduction Calculation Examples.....	24
2.0	Environments	28
2.1	Mission Segments	28
2.2	Acceleration	29
2.3	Thermal	33
2.4	Environments Calculation Examples	44
3.0	Tankage.....	47
3.1	Material Properties	47
3.2	Heat Loads and Insulation.....	53
3.3	Design and Sizing.....	60
3.4	Packaging and Integration.....	65
3.5	Tankage Calculation Examples	73
4.0	Venting.....	80
4.1	Propellant Losses.....	80
4.2	Propulsive Settling	84
4.3	Cooling Capacity	89
4.4	Liquid Level Rise	90
4.5	Venting Calculation Examples	96
5.0	Pressurization.....	104
5.1	Active Pressurization.....	104
5.2	Interfacial Heat and Mass Transfer	107
5.3	Self-Pressurization	109
5.4	Ullage Collapse	111
5.5	Pressurization Calculation Examples	117
6.0	Other Topics.....	120
6.1	Chilldown and Tank Filling	120
6.2	Tank Internal Insulation and Structures	123
6.3	Tank External Structures and Components	126
6.4	Energy and Mass Balance	131
6.5	Propellant Tracking	135
6.6	Other Calculation Examples	136
	References.....	142
	Appendix	147

Page 6 / 150



CryoFM: Online Calc Sheet and Report Section Examples



Moran Innovation LLC

Home Energy Space Defense IP/Publications Training Contact



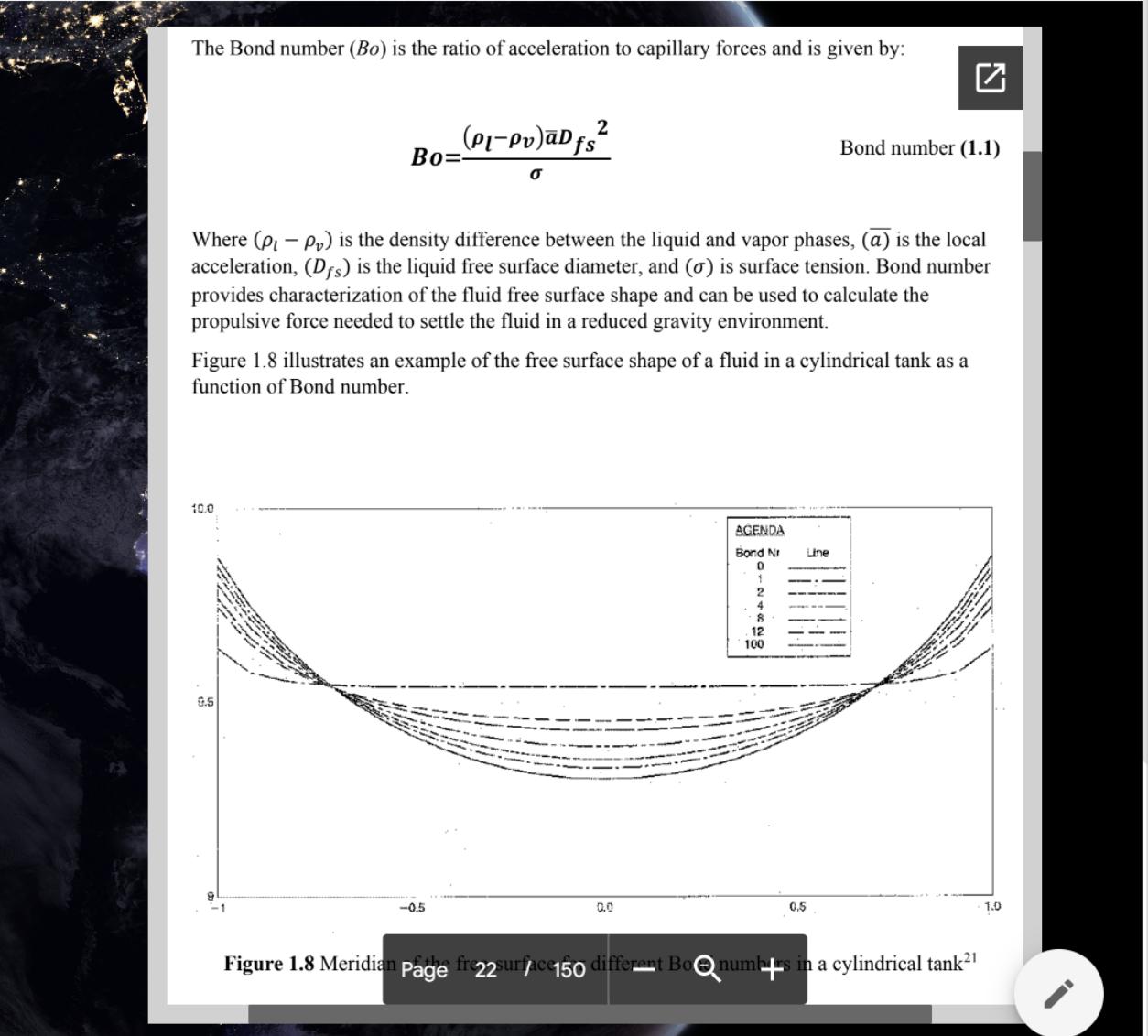
CryoFM™ - Cryogenic Fluid Management - Passive (v1.4.1)

[HOME](#)
[Reference Report](#)
[NIST fluid properties](#)

Bond Number		
Pressure (P)	2.00E+05 Pa	vapor pressure [1] [2]
Acceleration (a)	9.81E-06 m/s ²	induced or environment
Diameter, liquid (D _{fs})	6.600 m	liquid free surface
Fluid	Oxygen	----> Use values below
Temp, saturated (T _{sat})	97.24 K	97.23553533
Density, liquid (ρ _l)	1.105E+03 kg/m ³	1105.40119
Density, vapor (ρ _v)	8.354E+00 kg/m ³	8.354467802
Surface tension (σ)	1.141E-02 N/m	0.011405531
Bond number (Bo)	41	Eqn 1.1
Reynolds Number		
Characteristic dim (L)	0.100 m	e.g. hydraulic diameter
Flow speed (u)	1.000E+01 m/s	average
Pressure (P)	2.00E+05 Pa	static
Temp, fluid (T _b)	97.00 K	bulk
Fluid	Oxygen	----> Use values below
Density (ρ)	1.107E+03 kg/m ³	1106.635129
Visc, dynamic (μ)	1.639E-04 Pa·s	1.639E-04
Reynolds number (Re)	6.75E+06	Eqn 1.2

[1] Partial pressure of the vapor at the liquid-gas interface
[2] Properties evaluated at liquid-gas interface conditions

© 2022 Moran Innovation LLC. All rights reserved.



CryoFM: Desktop Version with CoolProp

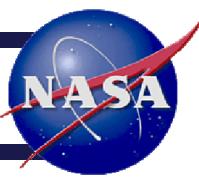


CryoFM™ - Cryogenic Fluid Management - Passive (v1.4.1)		
HOME	Reference Report	Moran Innovation
Specific State Points		CoolProp variables
Pressure (P)	2.000E+05 Pa	P
Temperature (T)	76.1 K	T
Fluid	Oxygen	(phase determined by state point)
Conductivity (k)	1.711E-01 W/m-K	conductivity
Density (ρ)	1.209E+03 kg/m ³	Dmass
Diffusivity, thermal (α)	8.43029E-11 m ² /s	conductivity/Dmass/C
Expansion coeff (β)	3.856E-03 1/K	isobaric_expansion_coefficient
Enthalpy (h)	-1.570E+05 J/kg	Hmass
Internal energy (u)	-1.572E+05 J/kg	U
Sp heat, p=const (C _p)	1.679E+03 J/kg-K	C
Sp heat, v=const (C _v)	9.873E+02 J/kg-K	Cvmass
Visc, kinematic (v)	2.460E-07 m ² /s	viscosity/Dmass
Saturation Conditions		
Pressure (P)	2.000E+05 Pa	P
Fluid	Oxygen	----> liquid
Temperature, sat (T _{sat})	97.24 K	T
Density, sat (ρ_{sat})	1.105E+03 kg/m ³	Dmass
Enthalpy, liquid (h _l)	-1.213E+05 J/kg	Hmass
Enthalpy, vapor (h _v)	8.448E+04 J/kg	Hmass
Heat of vaporiz (h _{fg})	2.057E+05 J/kg	ΔH (liquid to vapor)
Surface tension (σ)	1.141E-02 N/m	surface_tension
Sp heat, sat (C _{sat})	1.717E+03 J/kg-K	T*(dS/dT) _{sat}
Boil-off		
Boil-off rate per watt	1.75E+01 g/hr/W	no sensible heating

Verification Case		
Specific State Points		CoolProp Variables
Pressure (P)	200000 Pa	P
Temperature (T)	76.12 K	T
Fluid	Oxygen	(depends on state point)
Conductivity (k)	0.171089634 W/m-K	conductivity
Density (ρ)	1208.978117 kg/m ³	Dmass
Diffusivity, thermal (α)	8.43029E-08 m ² /s	conductivity/Dmass/C
Expansion coeff (β)	0.003855827 1/K	isobaric_expansion_coefficient
Enthalpy (h)	-157032.9927 J/kg	Hmass
Internal energy (u)	-157198.4216 J/kg	U
Specific heat (C _p)	1.678660356 J/kg-K	C
Sp heat, v=const (C _v)	987.2642184 J/kg-K	Cvmass
Visc, kinematic (v)	2.45958E-07 m ² /s	viscosity/Dmass
Saturation Conditions		CoolProp Variable
Pressure (P)	200000 Pa	P
Fluid	Oxygen liquid	Q = 0
Temperature, sat (T _{sat})	97.23553533 K	T
Density, sat (ρ_{sat})	1105.40119 kg/m ³	Dmass
Enthalpy, liquid (h _l)	-121260.0881	Hmass
Enthalpy, vapor (h _v)	84481.32336	Hmass
Heat of vaporiz (h _{fg})	205741.4114 J/kg	ΔH (liquid to vapor)
Surface tension (σ)	0.011405531 N/m	surface_tension
Sp heat, sat (C _{sat})	1716.922341 J/kg-K	T*(dS/dT) _{sat}
Boil-off		
Boil-off rate per watt	17.49769273 g/hr/W	no sensible heating



CryoFM: VBA and Python Function Examples



The image shows two side-by-side code editors. The left editor is Microsoft Visual Basic for Applications (VBA) showing a module named 'modCryoFM' with several functions: BondNumber, ReynoldsNumber, FillFraction, MassLiquid, MassGas, and VaporizedLiquid. The right editor is a Python script named 'CryoFM.py' which imports the CoolProp library and defines two functions: 'bond' and 'reynolds'.

```
Microsoft Visual Basic for Applications - [modCryoFM (Code)]
File Edit View Insert Format Debug Run Tools Add-Ins Window Help
File Edit Selection View Go Run CryoFM.py - Visu... - X
(General) BondNumber
Function BondNumber(density_liquid, density_vapor, acceleration, diameter)
    BondNumber = (density_liquid - density_vapor) * acceleration * (diameter^2)
End Function

Function ReynoldsNumber(density, speed, length, viscosity_dynamic)
    ReynoldsNumber = density * speed * length / viscosity_dynamic
End Function

Function FillFraction(mass_liquid, density_liquid, volume_tank)
    FillFraction = mass_liquid / volume_tank / density_liquid
End Function

Function MassLiquid(fill_fraction, density_liquid, volume_tank)
    MassLiquid = density_liquid * volume_tank * fill_fraction
End Function

Function MassGas(fill_fraction, density_gas, volume_tank)
    MassGas = density_gas * volume_tank * (1 - fill_fraction)
End Function

Function VaporizedLiquid(mass_liq_init, enthalpy_liq_init, enthalpy_liq_final)
    VaporizedLiquid = mass_liq_init * (enthalpy_liq_final - enthalpy_liq_init)
End Function

C:\> Users > moran > OneDrive - Moran Innovation LLC > Software Dev > CryoFM > CryoFM.py
1  from CoolProp.CoolProp import PropsSI
2
3
4  # CoolProp thermophysical property evaluation
5
6
7  def fluid_property(property_name,variable1_name,variable1_value):
8      return PropsSI(property_name,variable1_name,variable1_value)
9
10
11 # Dimensionless numbers
12
13
14 def bond(density_liquid,density_vapor,acceleration,diameter):
15     return (density_liquid-density_vapor)*acceleration*(diameter^2)
16
17
18 def reynolds(density,speed,length,viscosity_dynamic):
19     return density*speed*length/viscosity_dynamic
20
21
```



CryoFM: Jupyter Notebook Example (Python)



Jupyter CryoFM (autosaved)



Logout

File Edit View Insert Cell Kernel Widgets Help
File Edit View Insert Cell Kernel Widgets Help Trusted Python 3 (ipykernel) ○
File New Open Save Run Cell Kernel Help

Dimensionless Numbers

Thermophysical Properties Evaluation with CoolProp

```
In [2]: # import CoolProp.CoolProp as CP
```

Reynolds Number

```
In [3]: length = 0.1 # m
```

```
In [4]: velocity = 10 # m/s
```

```
In [5]: fluid = 'Oxygen'
```

```
In [6]: temp = 97 # K
```

```
In [7]: pressure = 2E5 # Pa
```

```
In [8]: density = CP.PropsSI('D','T',temp,'P', pressure,fluid) # kg/m^3
```

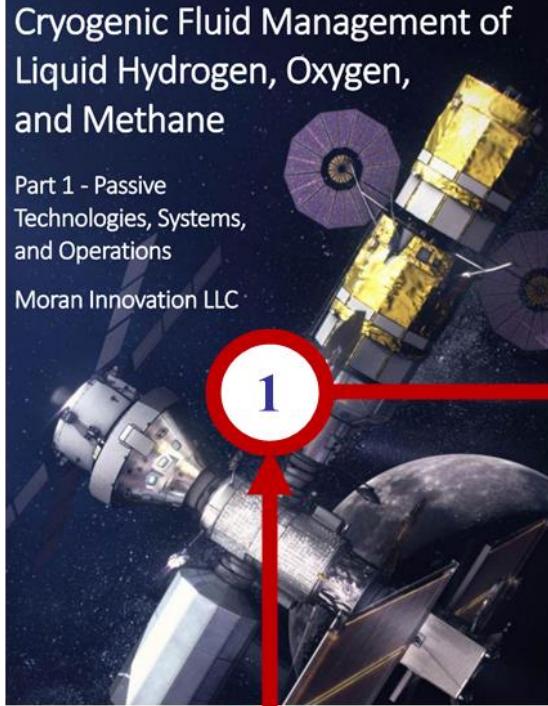
```
In [9]: visc_dynamic = CP.PropsSI('V','T',temp,'P', pressure,fluid) # Pa-s
```

```
In [10]: Reynolds = density*velocity*length/visc_dynamic
```

```
In [11]: print("{:e}".format(Reynolds))
```

6.752322e+06

Status and Forward Plans



import CryoFM

```

File Edit Selection View Go Run Terminal Help • CryoFM.py - Visual Studio Code
EXPLORER ... CryoFM.py
C:\Users\moran>OneDrive - Moran Innovation LLC>Software Dev>CryoFM>CryoFM.py
NO FOLDER OPENED
OUTLINE
TIMELINE
1 from CoolProp import PropSI
2
3
4 # CoolProp thermophysical property evaluation
5
6
7 def f1(density_liquid,density_vapor,acceleration,diameter_freesurf):
8     variable1_name,variable1_value,variable1_type = density_liquid
9     variable2_name,variable2_value,variable2_type = density_vapor
10    diameter_freesurf = diameter_freesurf
11
12
13
14    def bondlaw(density_liquid,density_vapor,acceleration,diameter_freesurf):
15        return (density_liquid*density_vapor)*acceleration*(diameter_freesurf)
16
17
18    def reynolds(density,speed,length,viscosity_dynamic):
19        return density*speed*length/viscosity_dynamic

```

CryoFM™ - Cryogenic Fluid Management - Passive (v1.3.1)

Moran innovation ?

Defined Constants

Absolute zero temp (T ₀):	-273.15 C
Std atmosphere (atm):	101.325 kPa
Earth std gravity (g ₀):	9.80665 m/s ²
Stefan-Boltzmann (σ):	5.6704E-08 W/m ² ·K ⁴

Unit Conversions

Acceleration	
3.217E+01 ft/s ²	= 9.807E+00 m/s ²
9.807E+00 m/s ²	= 3.217E+01 ft/s ²
3.217E+01 ft/s ²	= 1.000E+00 g
9.807E+00 m/s ²	= 1.000E+00 g
Area	
1.00E+00 m ²	= 9.290E-02 m ²
9.290E-02 m ²	= 1.00E+00 ft ²
Conductivity, thermal	
3.455E-01 Btu/hr-ft-F	= 5.980E-01 W/m-K
5.980E-01 W/m-K	= 3.455E-01 Btu/hr-ft-F
Density	
6.240E+01 lbm/ft ³	= 9.995E+02 kg/m ³
9.995E+02 kg/m ³	= 6.240E+01 lbm/ft ³
Diffusivity, thermal	
1.567E-06 ft ² /s	= 1.456E-07 m ² /s
1.456E-07 m ² /s	= 1.567E-06 ft ² /s
Energy	
1.000E+00 Btu	= 1.055E+03 J

2.0 Environments

3.0 Tankage

4.0 Venting

5.0 Import CryoFM

1. Passive CFM report complete and available [online](#); active CFM report planned next; systems modeling, applications, and others after that
2. Excel desktop and online versions under active development; beta testing planned ([email](#) if interested)
3. VBA user defined functions under active development; Excel add-in planned
4. Python functions under active development; Jupyter notebook examples planned
5. Importable Python library planned



Some Online Resources



- [Cryogenic Fluid Management of Hydrogen, Methane and Oxygen](#)
- [Engineering Analysis and Modeling](#)
- [Hydrogen Systems Development: Past, Present and Future](#)
- [Adaptive Systems Approach for Breakthrough Innovations \(ASABI\)™](#)
- [Densified Liquid Hydrogen and No-Loss \(Zero Boil-off\) Systems](#)



MORAN INNOVATION LLC

CREATING BREAKTHROUGH POWER AND PROPULSION SYSTEMS

The background of the slide features a world map with city lights visible against a dark blue background. Overlaid on this is a large, semi-transparent black rectangle containing the company's name and tagline. The company's name is in large, bold, white capital letters. Below it, the tagline is in a smaller, white, sans-serif font.